



Production sheet of:
Inky

Production Data:

Batch number:

Production date:

Production by:

Quality control by:

Reference number: 287,60

Recipe for the production of 100 l:

| #: | Ingredients: | %: | Quant.: |
|-----|-------------------|----------|-----------|
| 1): | Methanol | 15.000 % | 12.175 kg |
| 2): | Solvent emulgator | 5.000 % | 4.058 kg |
| 3): | Trichloorethyleen | 80.000 % | 64.934 kg |

Safety instructions:

The customer is obliged to consult all safety data sheets (msds) of all constituent ingredients before commencing a production. Appropriate security measures should be made in accordance with the requirements of the various MSDS sheets. An emergency shower and eye-rinse bottle should be present before commencing a production, The customer must also inform the workers about the dangers inherent in the use of these raw materials. Eachim declines any liability for damages resulting from noncompliance with safety regulations, lack of security measures, and protective and/or failure to comply with the recommended method of preparation

Method of préparation:

Add all ingredients to the mixture in the order given and mix until everything is homogeneous.

Quality control:

| Parameter: | Eachim value: | Measured value: | Tolerance: |
|--|---------------|-----------------|-------------------------------------|
| pH: | / | | pH \leq 10 = 0,2; pH $>$ 10 = 0,5 |
| % Brix: | / | | \pm 5 Abs % |
| Viscosity, Brookfield LVT, STD #1, 60 TPM, 20°C: | 1 mPa.s | | \pm 5 Abs % |
| Density/20°C: | 0.8117 kg/l | | \pm 0,05 |